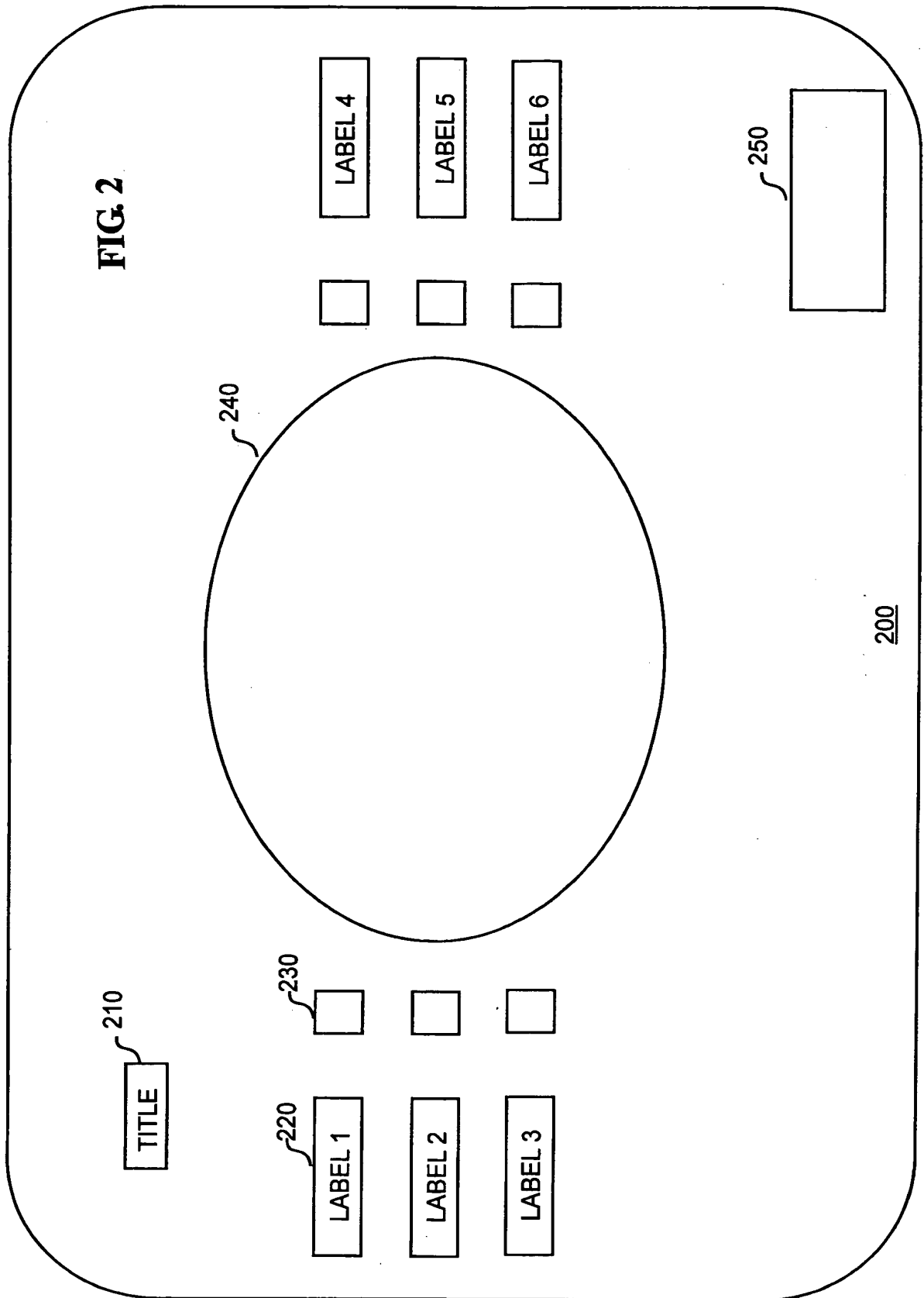


FIG. 1



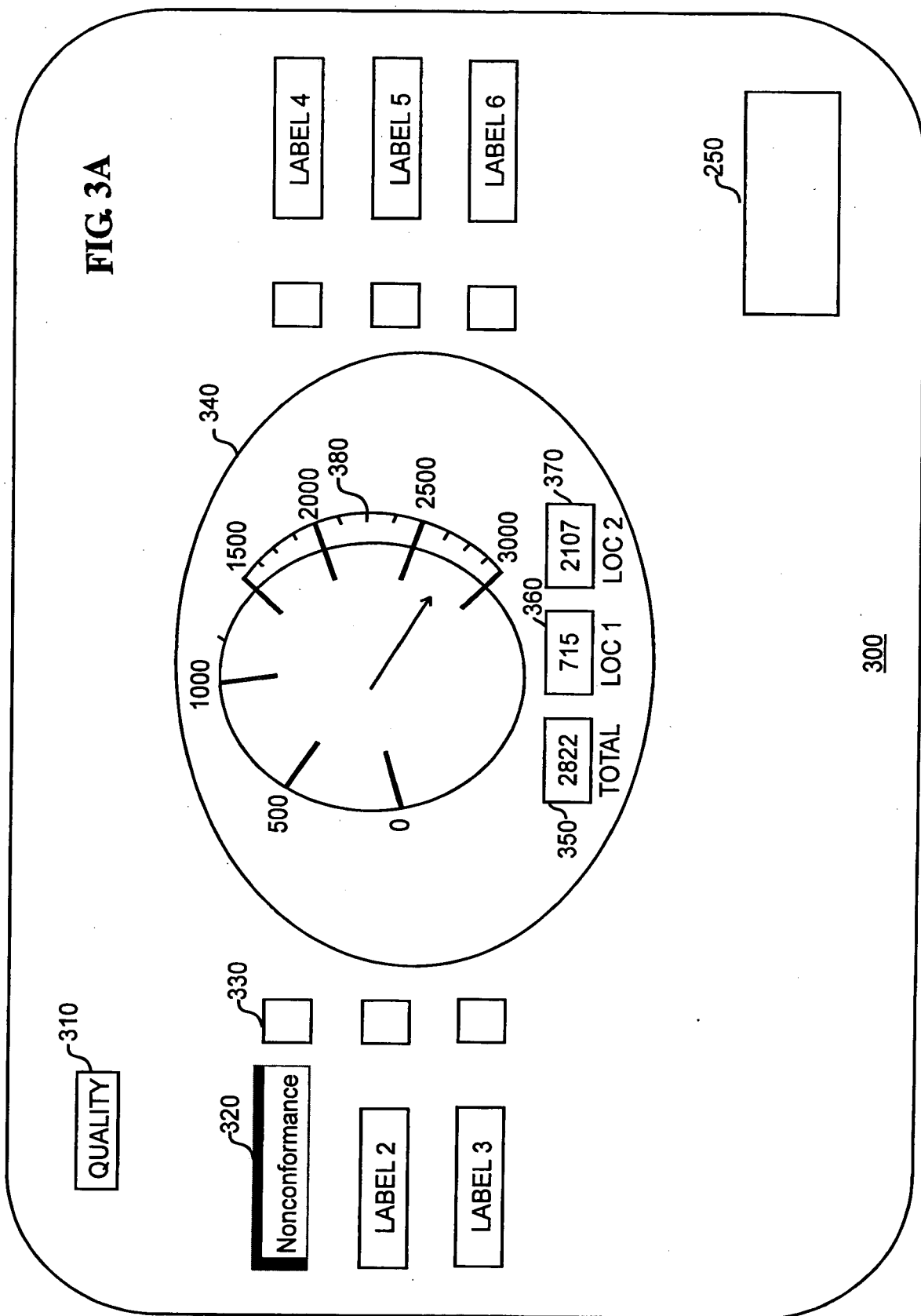
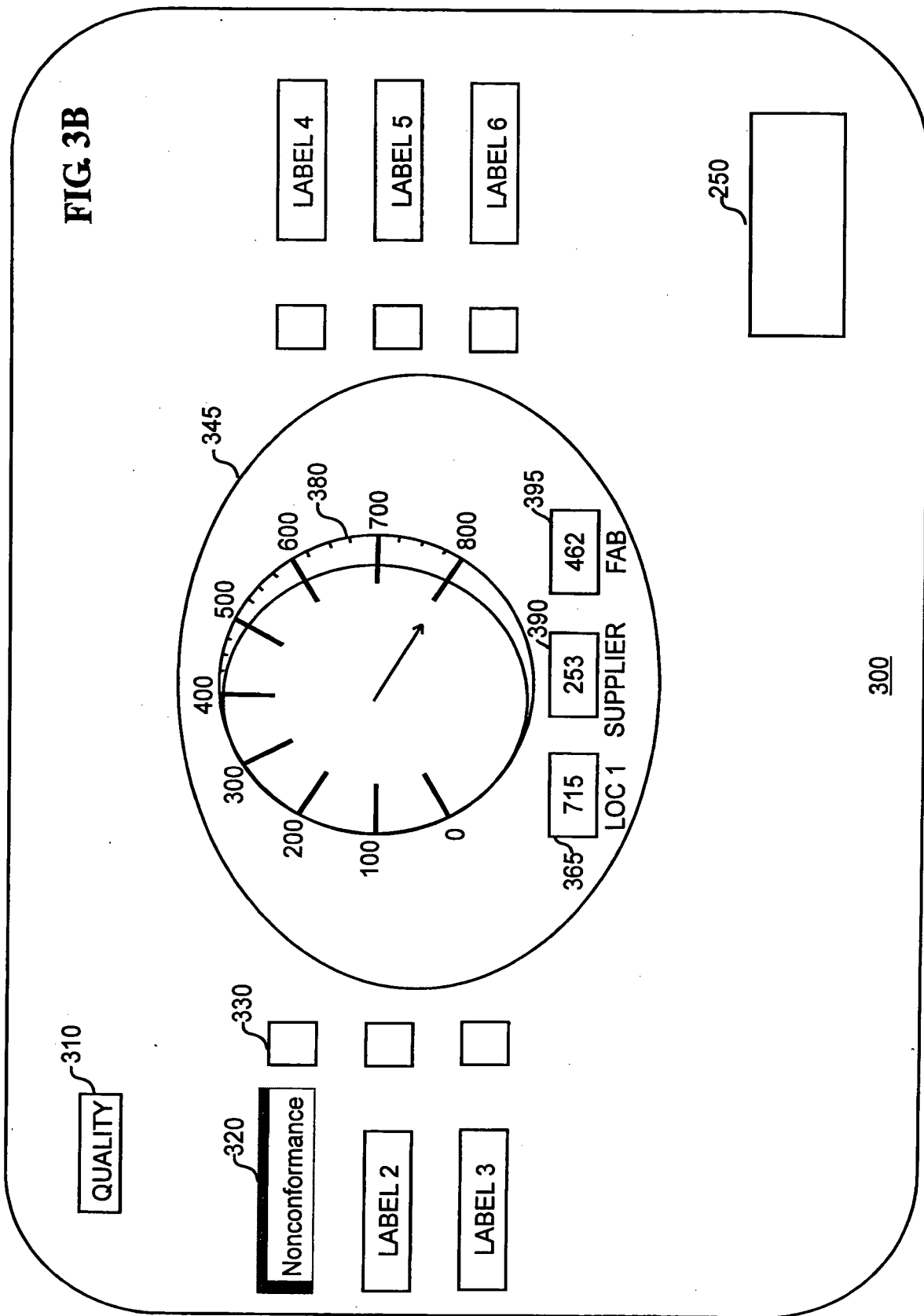


FIG. 3B



400

FIG. 3C

NONCONFORMANCE REPORT

Total = 715	
Location	Open
410 Loc 1a	221
Loc 1b	298
Loc 1c	7
Loc 1d	151
Loc 1e	38
Product	Open
420 Prod 1	47
Prod 2	5
Prod 3	10
Prod 4	118
Prod 5	192
Prod 6	343

FIG. 3D

450

DISTRIBUTION BY PRODUCT

	Step 1	Step 2	Step 3	Step 4	Step 5	Step 6
420 Prod 1	—	—	—	—	—	—
Prod 2	—	—	—	—	—	—
Prod 3	—	—	—	—	—	—
Prod 4	—	—	—	—	—	—
Prod 5	—	—	—	—	—	—
Prod 6	—	—	—	—	—	—

FIG. 3E

470

Database Application	
Product 1, Step 3	
480 Part 1 _____ _____ _____	Contact 490 Email 495
Part 2 _____ _____ _____	Contact Email
Part 3 _____ _____ _____	Contact Email

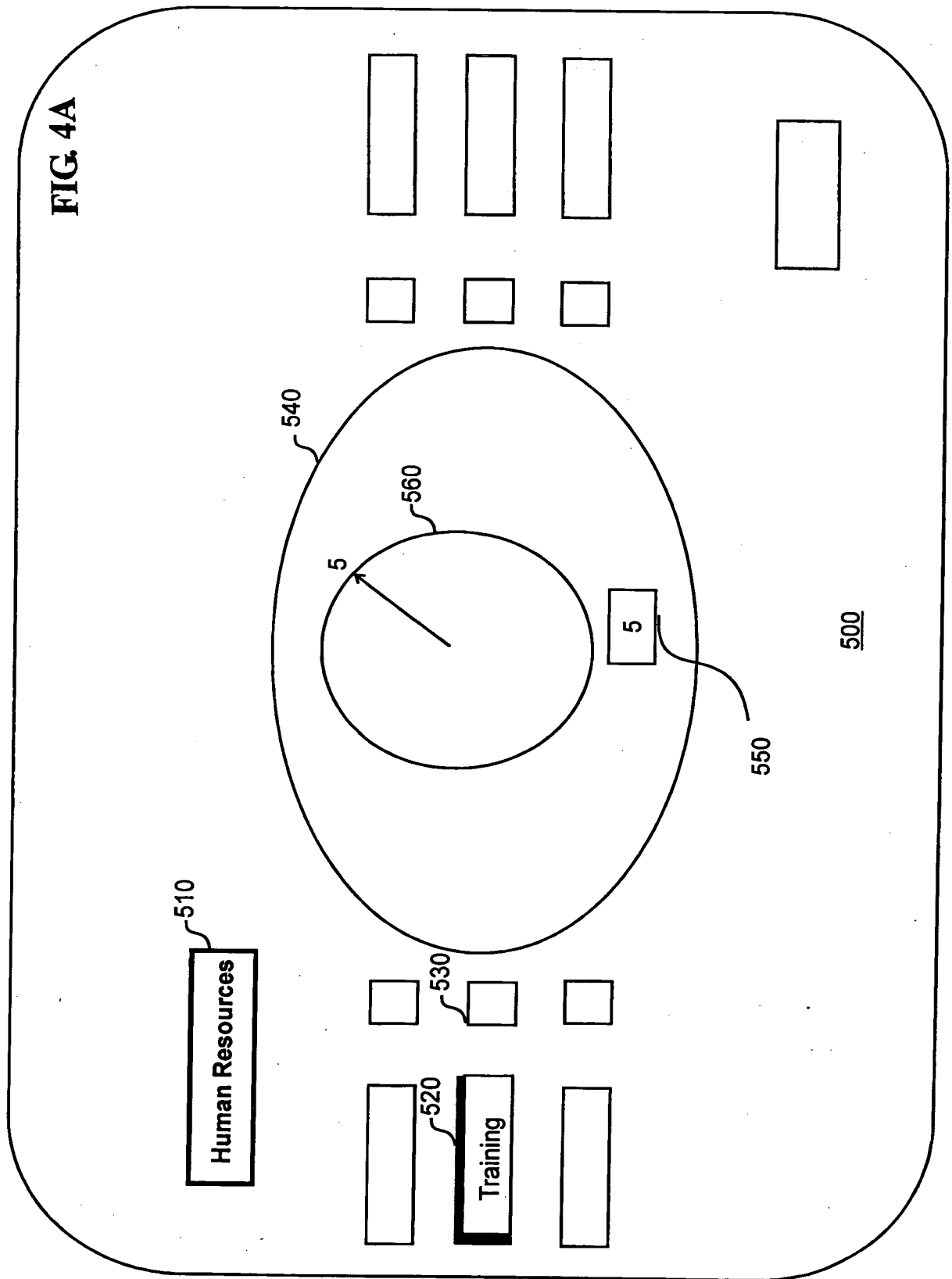


FIG. 4B

REQUIRED COURSES BY EXPIRATION DATE

575

Location	Expired	Expires Within 30 Days	Expires Within 60 Days
Loc 1	1	36	77
Loc 2	4	28	65
Loc 3	0	0	6

570

FIG. 4C

EXPIRED COURSE DETAIL

580

Expire Date			
Location		All ↓	Expired ↓
		Sort by Name ↓	
Employee No.	Employee Name	Expire Date	Course
1	Jones	07-02-04	Course 1
2	Smith	07-03-04	Course 1
3	Bush	07-09-04	Course 2
4	Young	08-01-04	Course 3
5	Allen	08-16-04	Course 4

FIG. 5

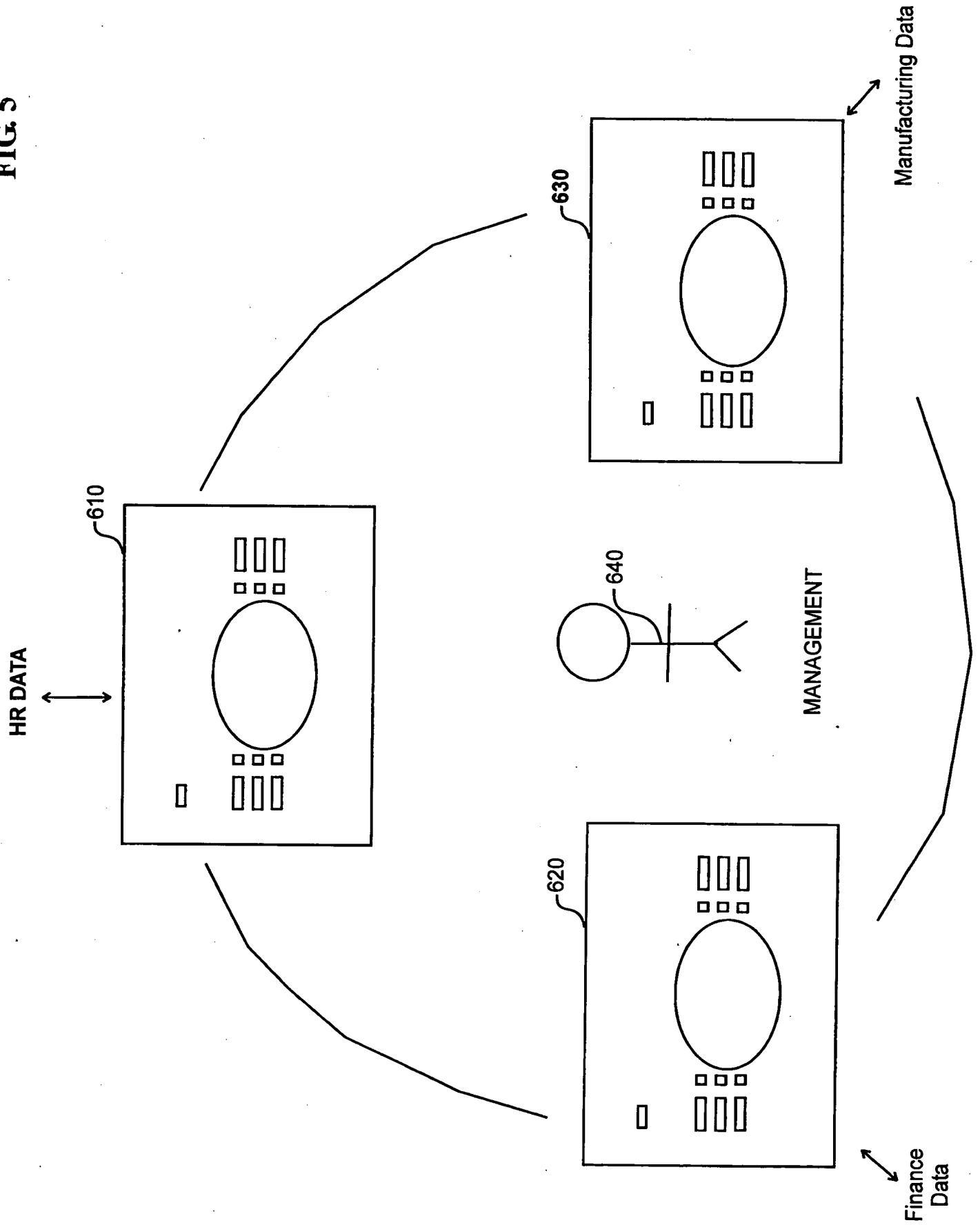


FIG. 6A

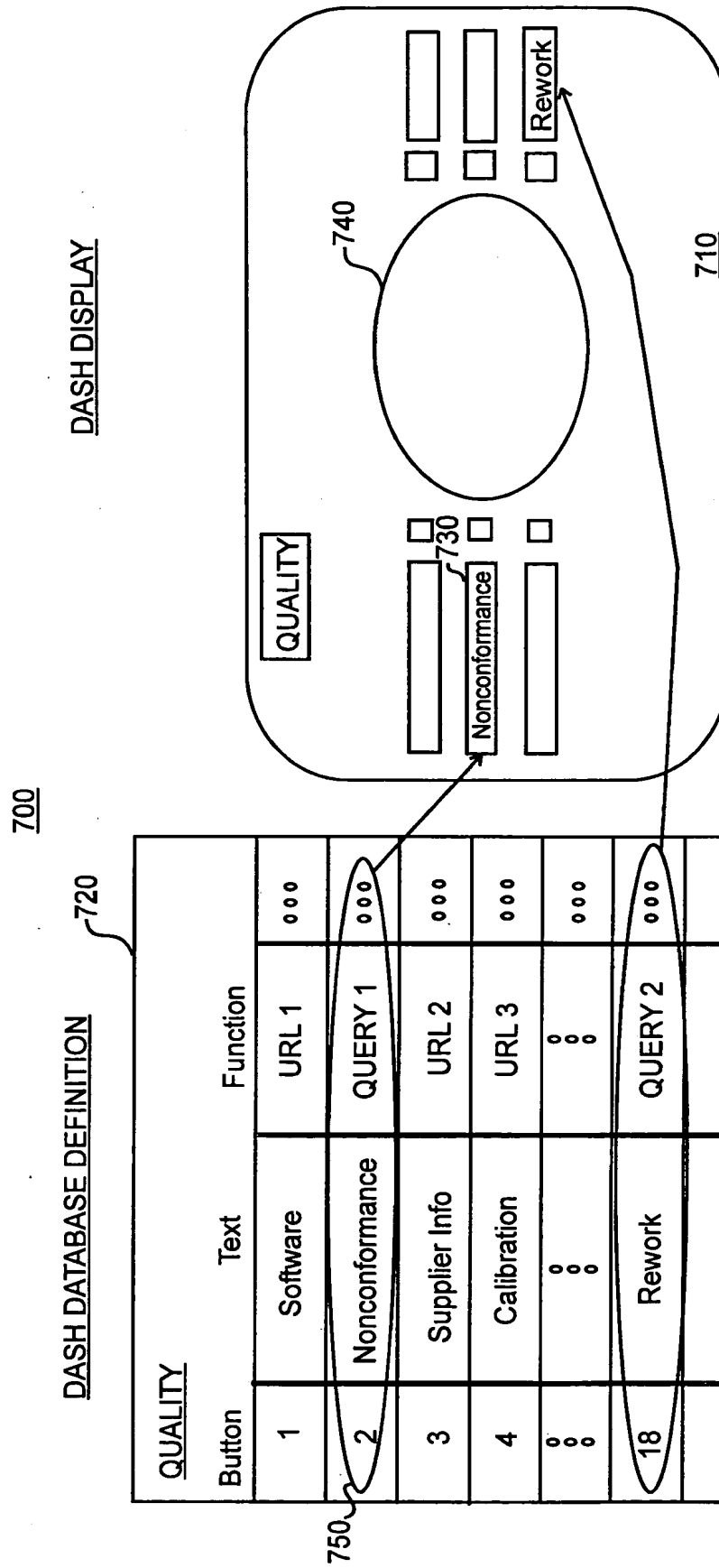
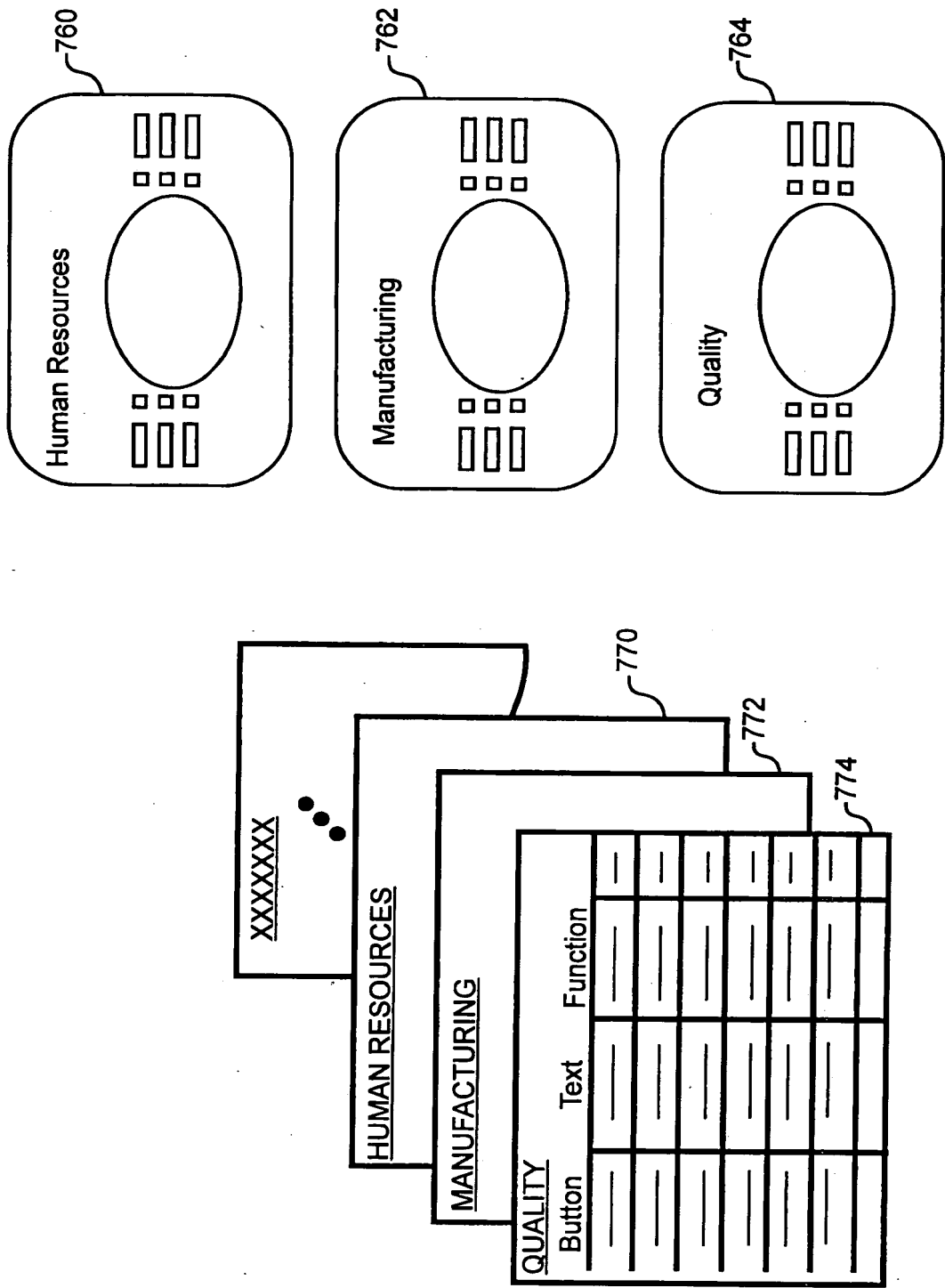
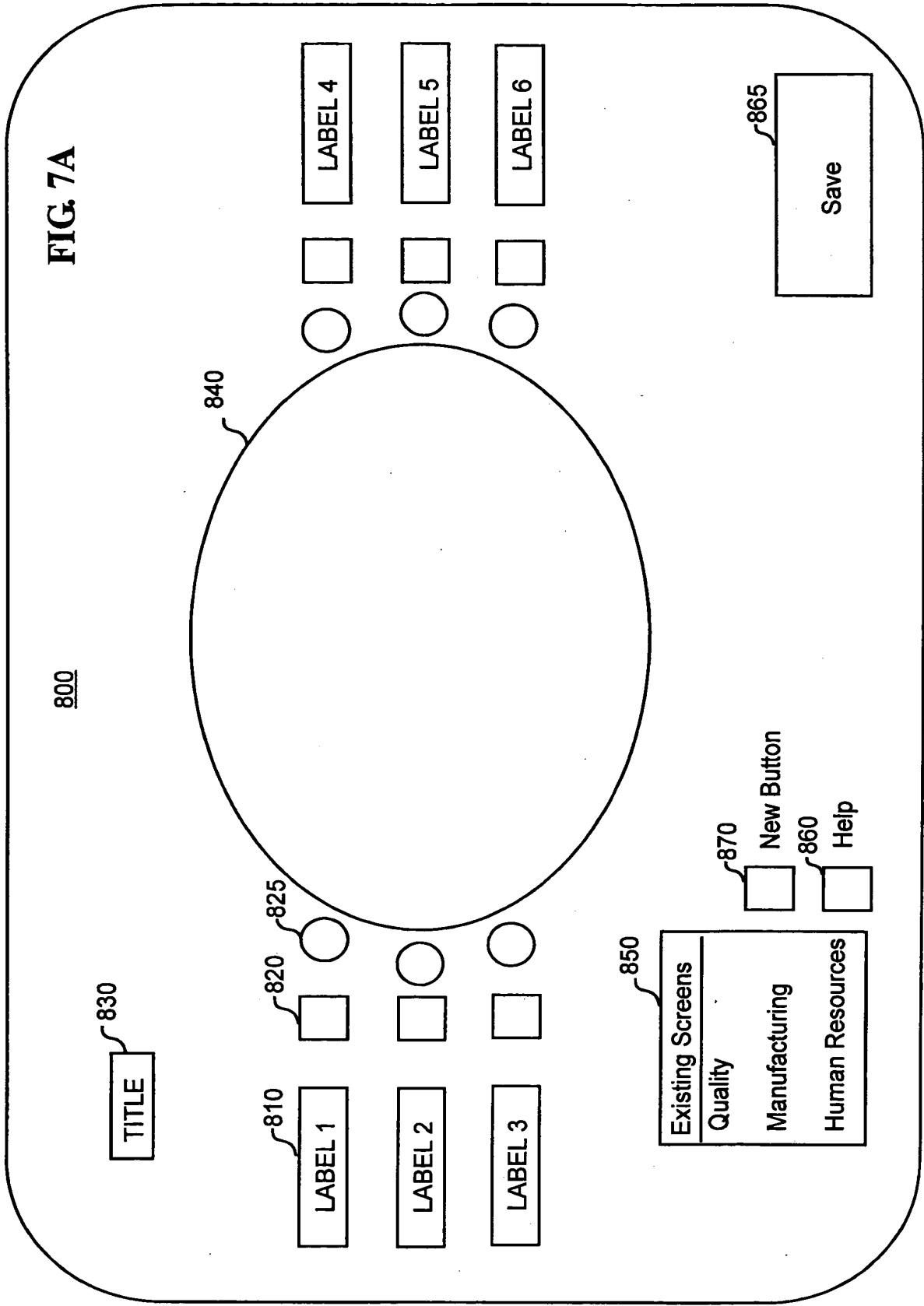
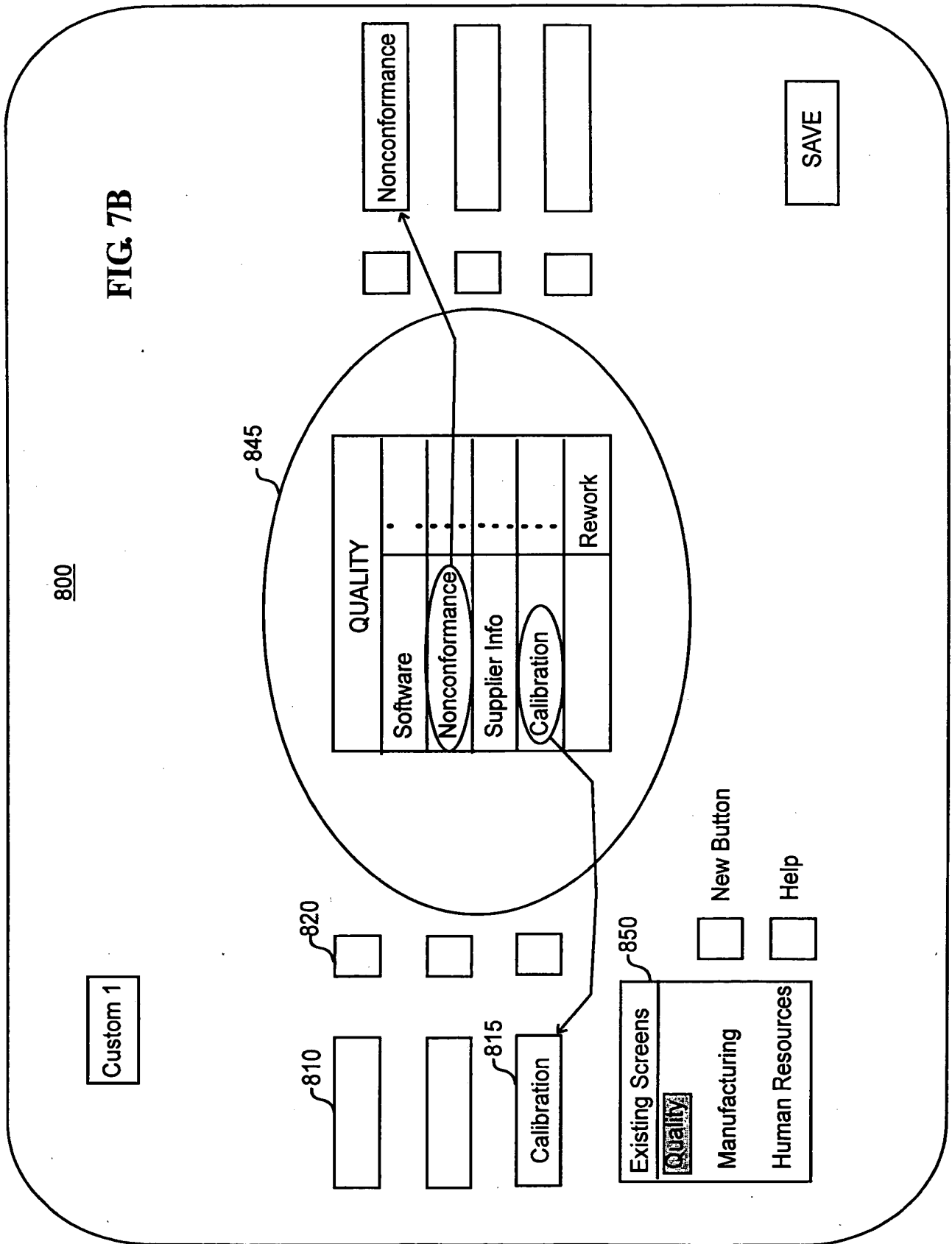


FIG. 6B







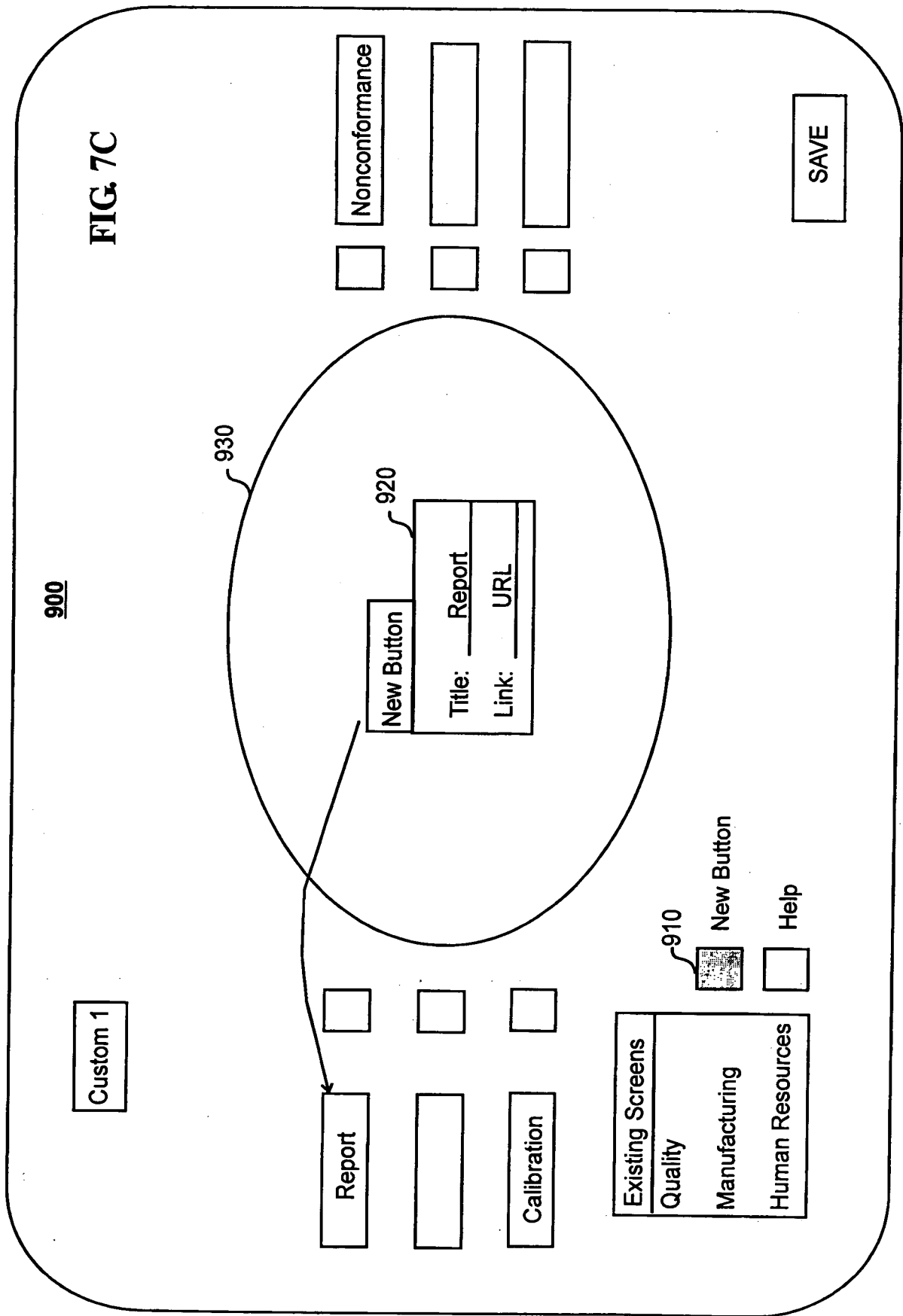
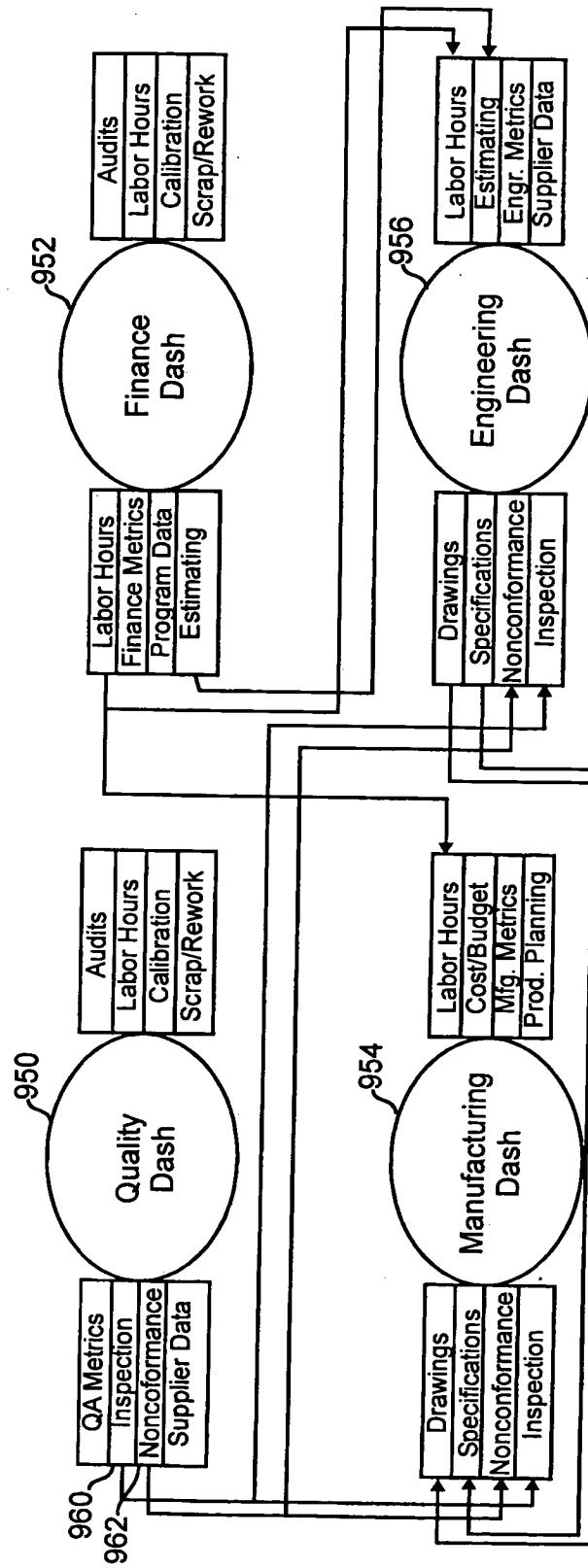


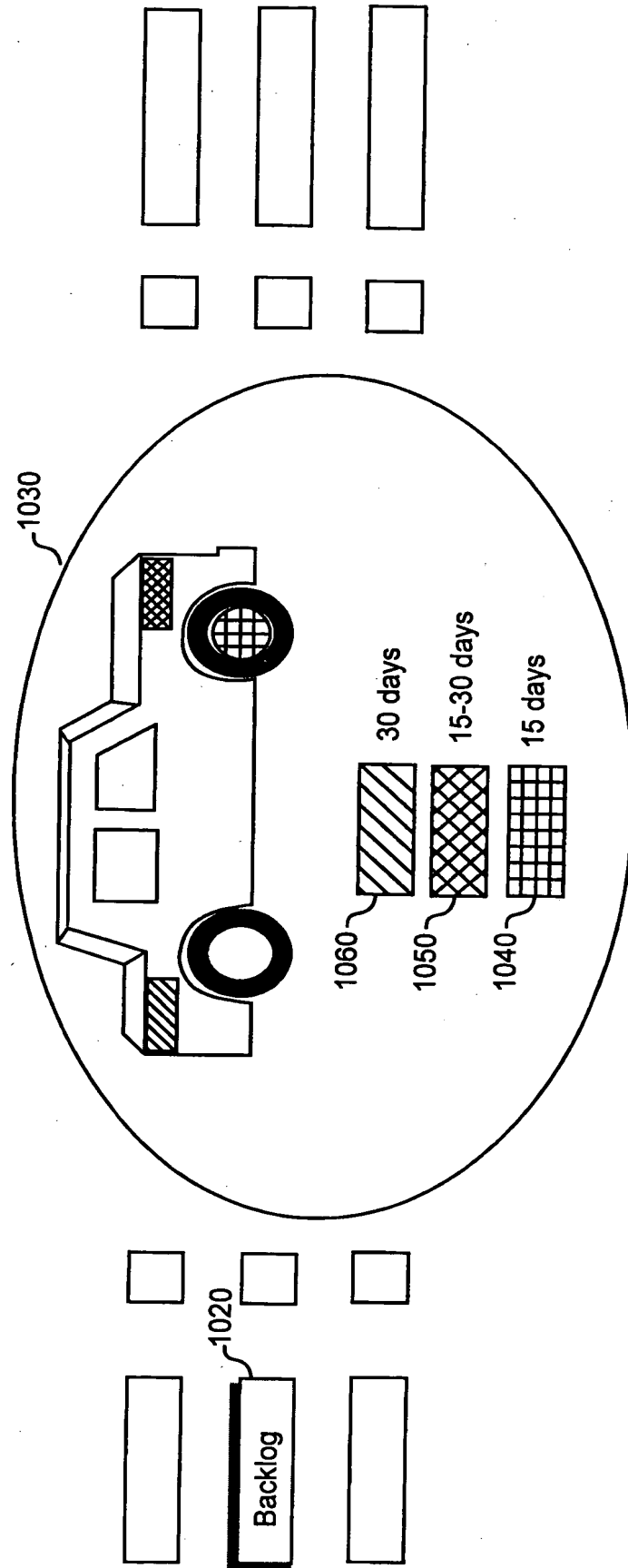
FIG. 7D



1000

Manufacturing

FIG. 8



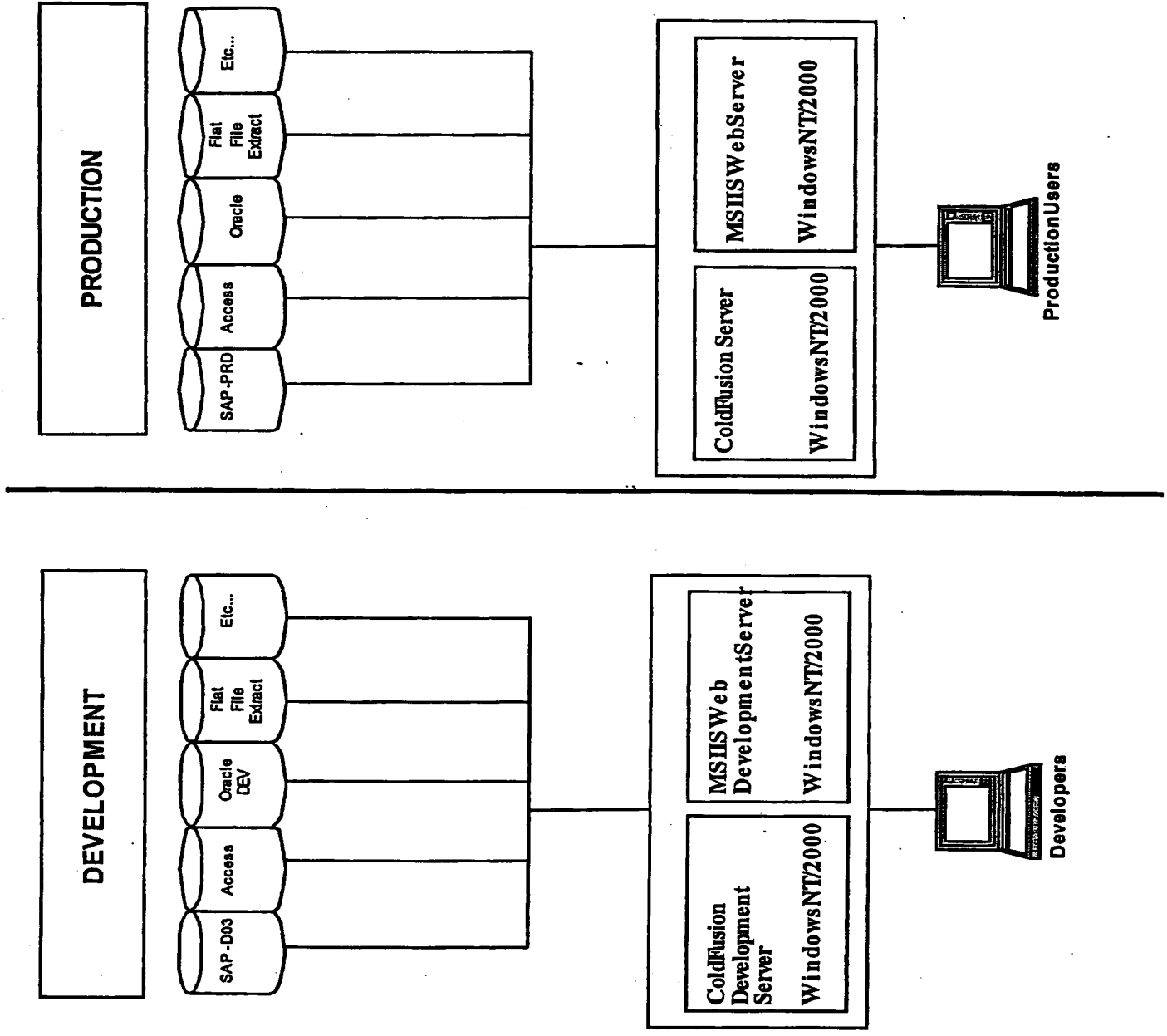


FIG. 9

FIG. 10A

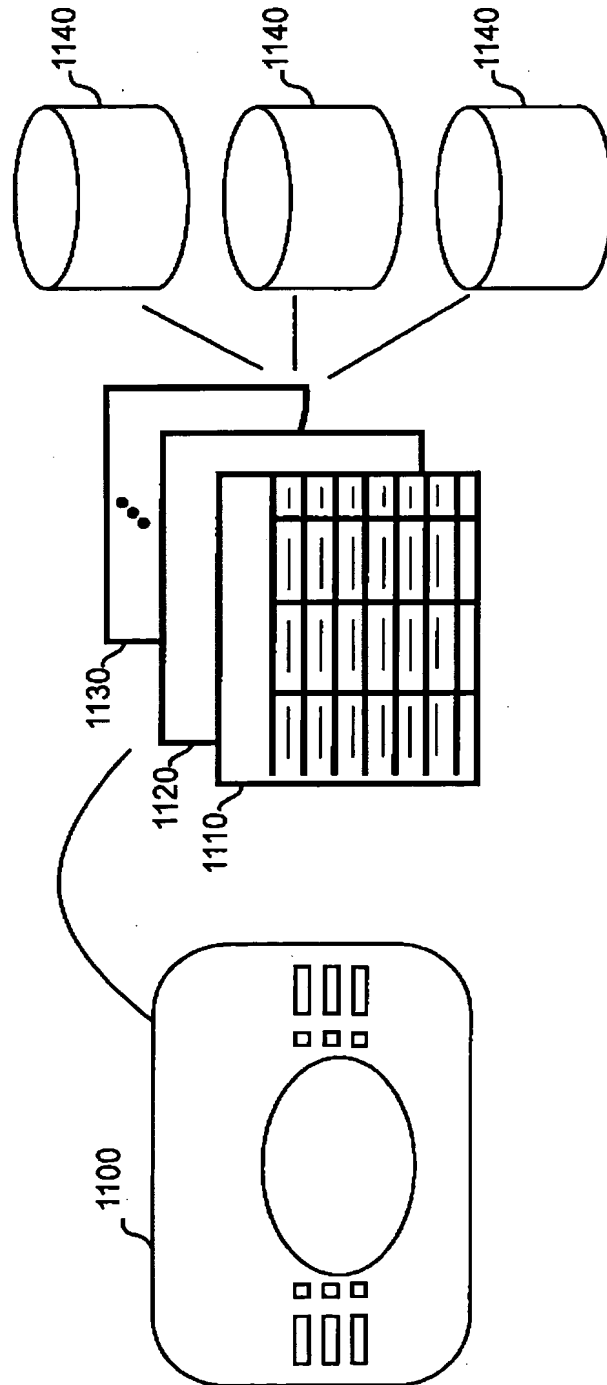


FIG. 10B

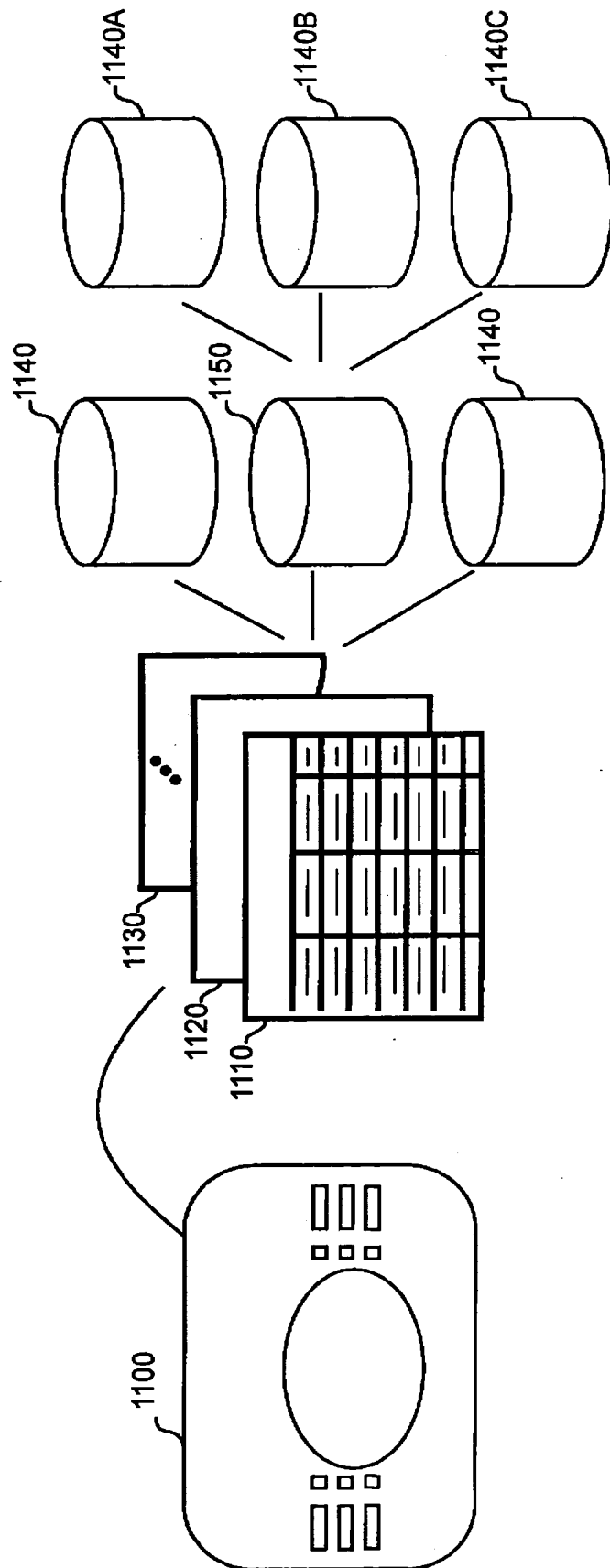


FIG. 11

